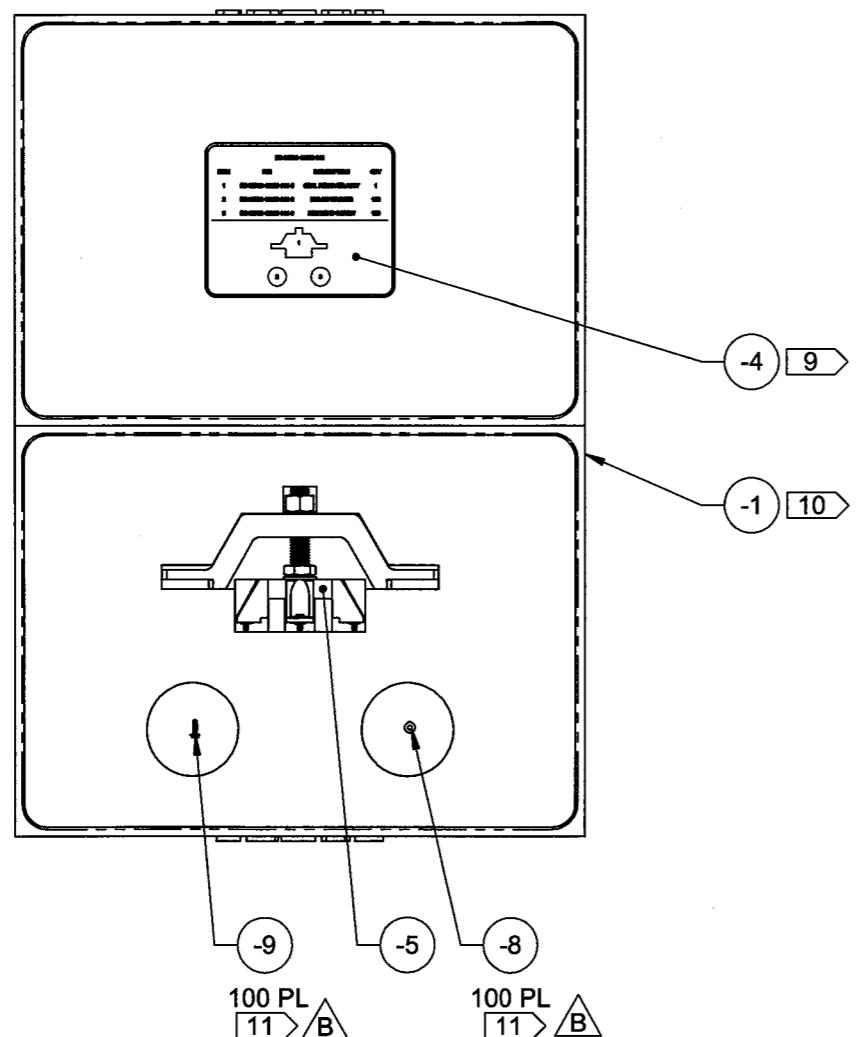


ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10350-041-1	PACKAGING ASSY
-4	1	RB 92700-10350-041-4	CONTENT PLACARD
-5	1	RB 92700-10350-041-5	SEAL REMOVER ASSY
-8	100	RB 92700-10350-041-8	SELF RETAINING WASHER 0.102" ID. X 0.265" OD. NYLON PLASTIC
-9	100	RB 92700-10350-041-9	HEX HEAD ZINC-PLATED STEEL SCREW #4-40 X 3/8" LG
10	1	RB41011	DART PLACARD
11	4	McMaster#97524A032 OR EQUIV	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG



RB 92700-10350-041 SEAL REMOVER SET

NOTES:

3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005

5) UNITS: INCHES U

6) BREAK SHARP EDGES: N/

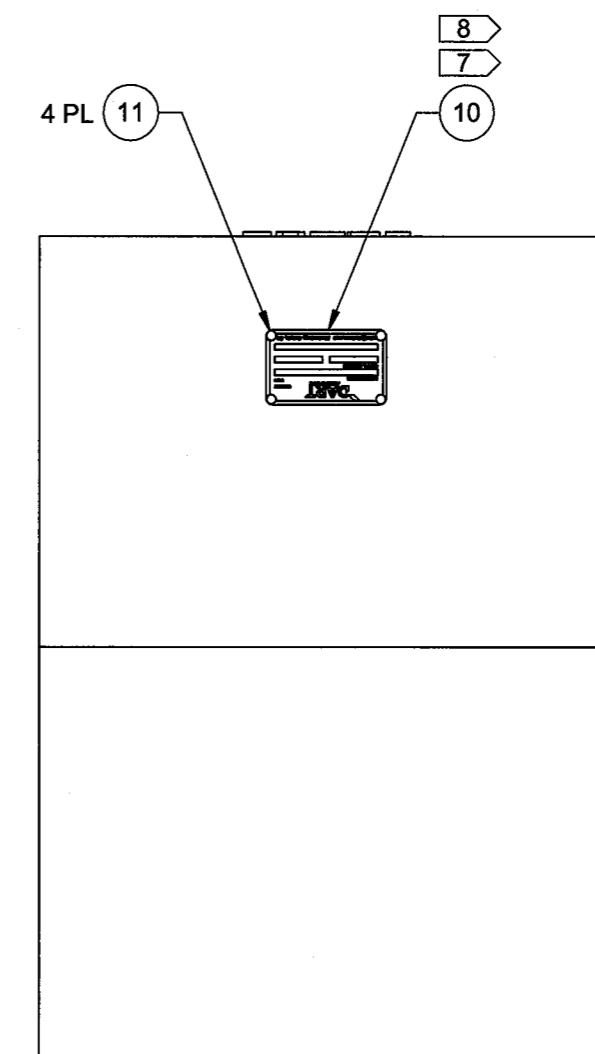
7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED

8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS

9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM

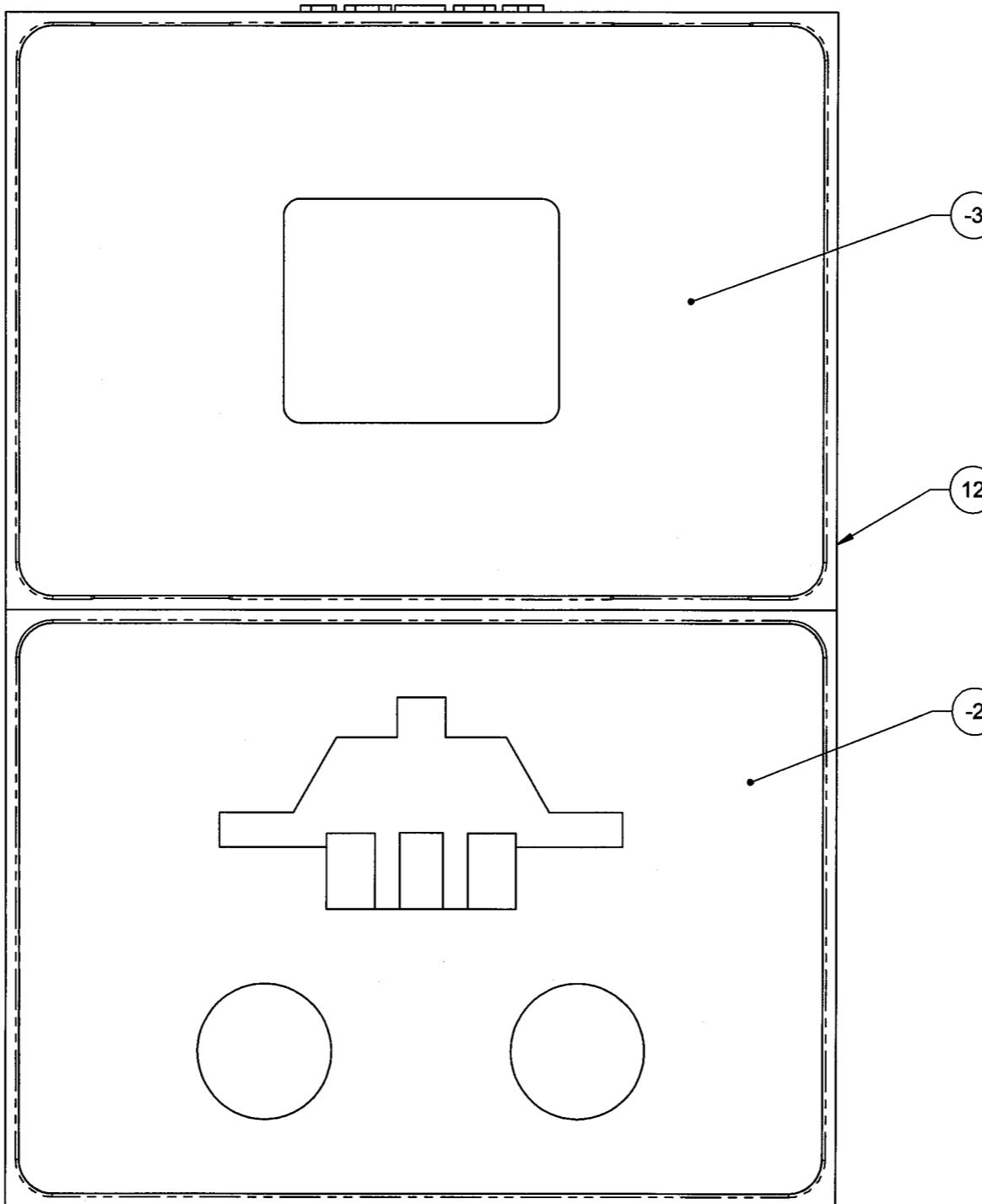
10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

11) HARDWARE MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



B	UPDATE HARDWARE LIST, REASON SB FROM SIKORSKY			20-527	SAD
A	NEW ISSUE			18-642	KT
REV.	DESCRIPTION			ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	SAD				
CHECKED	KPT	TOOL PART #		REV. B	
MFG. APPR.	FK	RB 92700-10350-041		SHEET 1 OF 10	
APPROVED	<i>N/0</i>	TITLE		SCALE	
		SEAL REMOVER SET		NTS	
DATE 2/27/2020		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT <small>PRINTED IN CANADA ON FSC CERTIFIED PAPER</small>			

ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10350-041-2	BOTTOM FOAM
-3	1	RB 92700-10350-041-3	TOP FOAM
12	1	PELICAN #APP-iM2200-E	PELICAN CASE iM2200

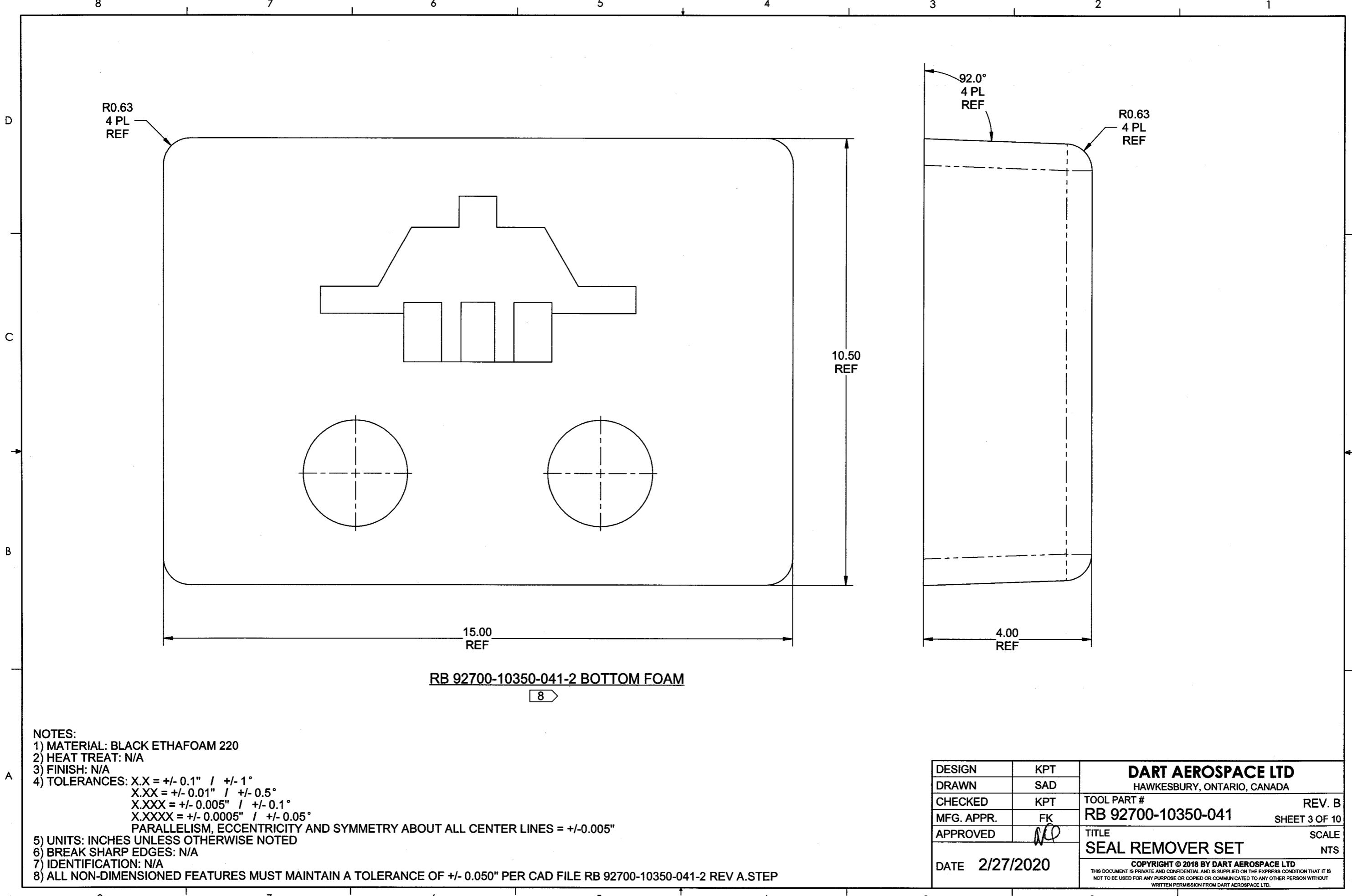


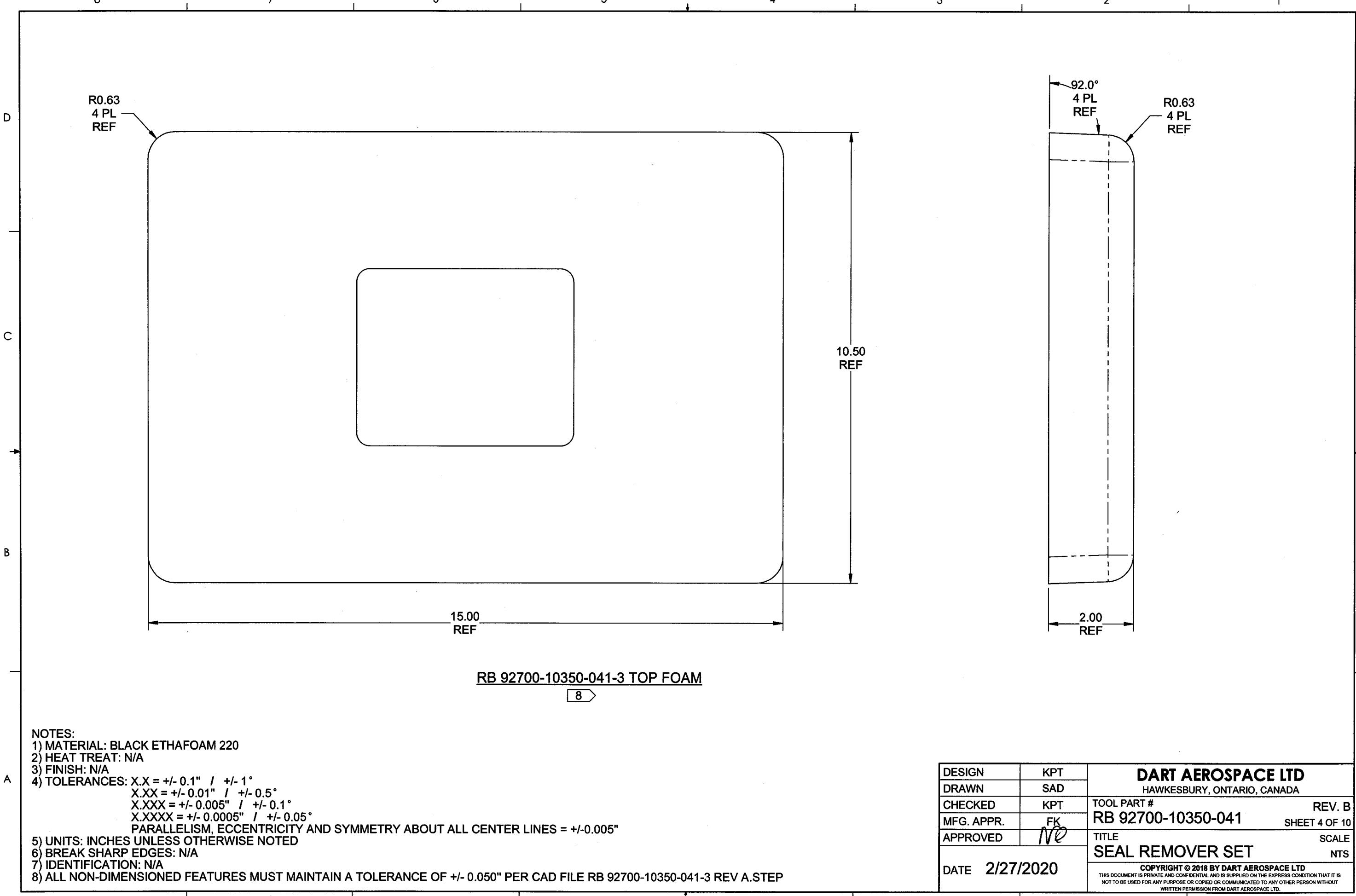
NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°

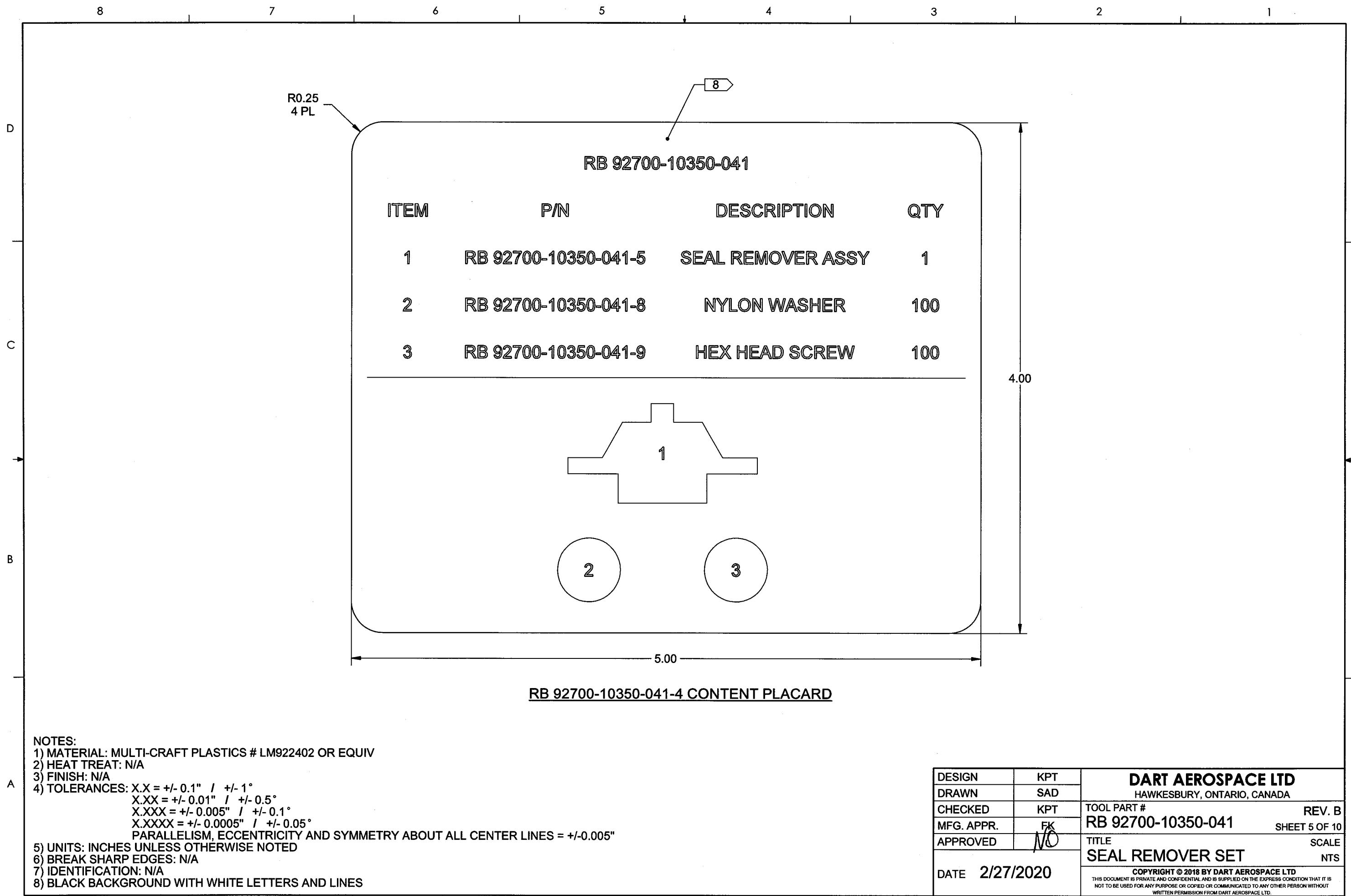
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) BREAK SHARP EDGES: N/A
 7) IDENTIFICATION: N/A

RB 92700-10350-041-1 PACKAGING ASSY

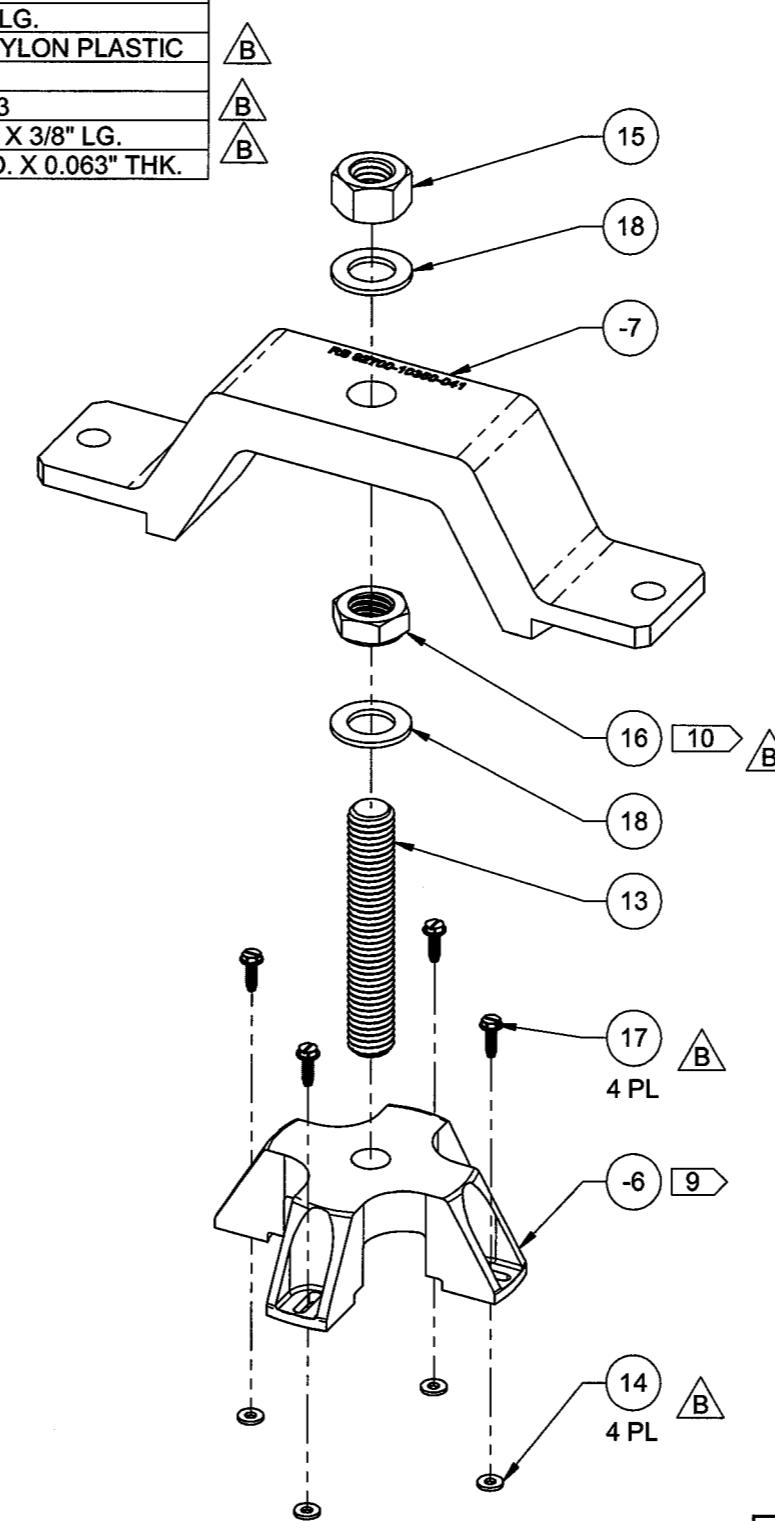
DESIGN	KPT	DART AEROSPACE LTD
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	FK	RB 92700-10350-041
APPROVED	M&O	REV. B
		SHEET 2 OF 10
		TITLE
		SEAL REMOVER SET
		SCALE
		NTS
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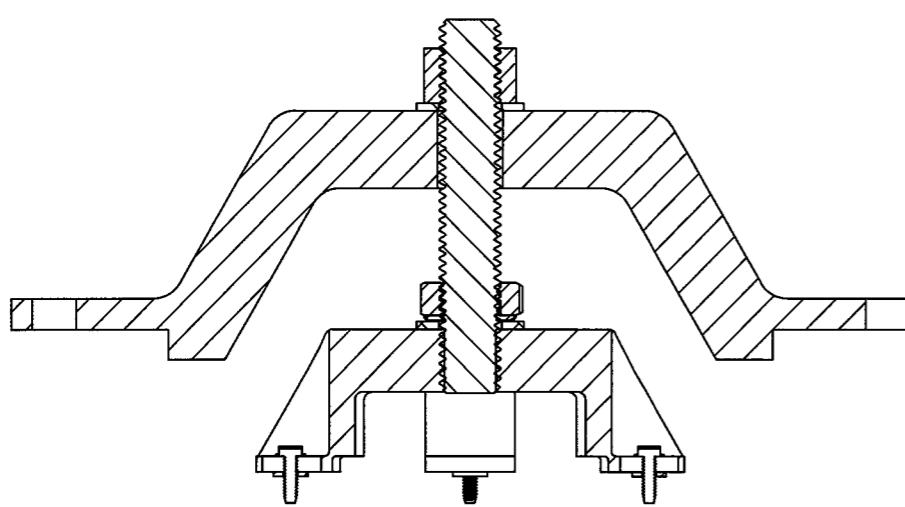




ITEM #	QTY	PART #	PART TITLE	
-6	1	RB 92700-10350-041-6	SEAL REMOVER	
-7	1	RB 92700-10350-041-7	SEAL REMOVER BASE	
13	1	McMaster#98758A516 OR EQUIV	STEEL THREADED ROD 1/2"-13 x 3-1/2", LG.	
14	4	McMaster#91755A205 OR EQUIV.	SELF RETAINING WASHER 0.102" ID X 0.265" OD. NYLON PLASTIC	
15	1	McMaster#94895A823 OR EQUIV	STEEL GRADE 8 HEX NUT 1/2"-13	
16	1	CL-8-HN OR EQUIV.	BLACK OXIDE STEEL HEX NUT 1/2"-13	
17	4	McMaster#90096A108 OR EQUIV.	HEX HEAD ZINC-PLATED STEEL SCREW #4-40 X 3/8" LG.	
18	2	NAS1149F0863P	CAD. PLATED STEEL WASHER 0.515" ID X 0.875" OD. X 0.063" THK.	



RB 92700-10350-041-5 SEAL REMOVER ASSY



NOTES:

1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
 $X.XX = \pm 0.01"$ / $\pm 0.5^\circ$
 $X.XXX = \pm 0.005"$ / $\pm 0.1^\circ$
 $X.XXXX = \pm 0.0005"$ / $\pm 0.05^\circ$
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$

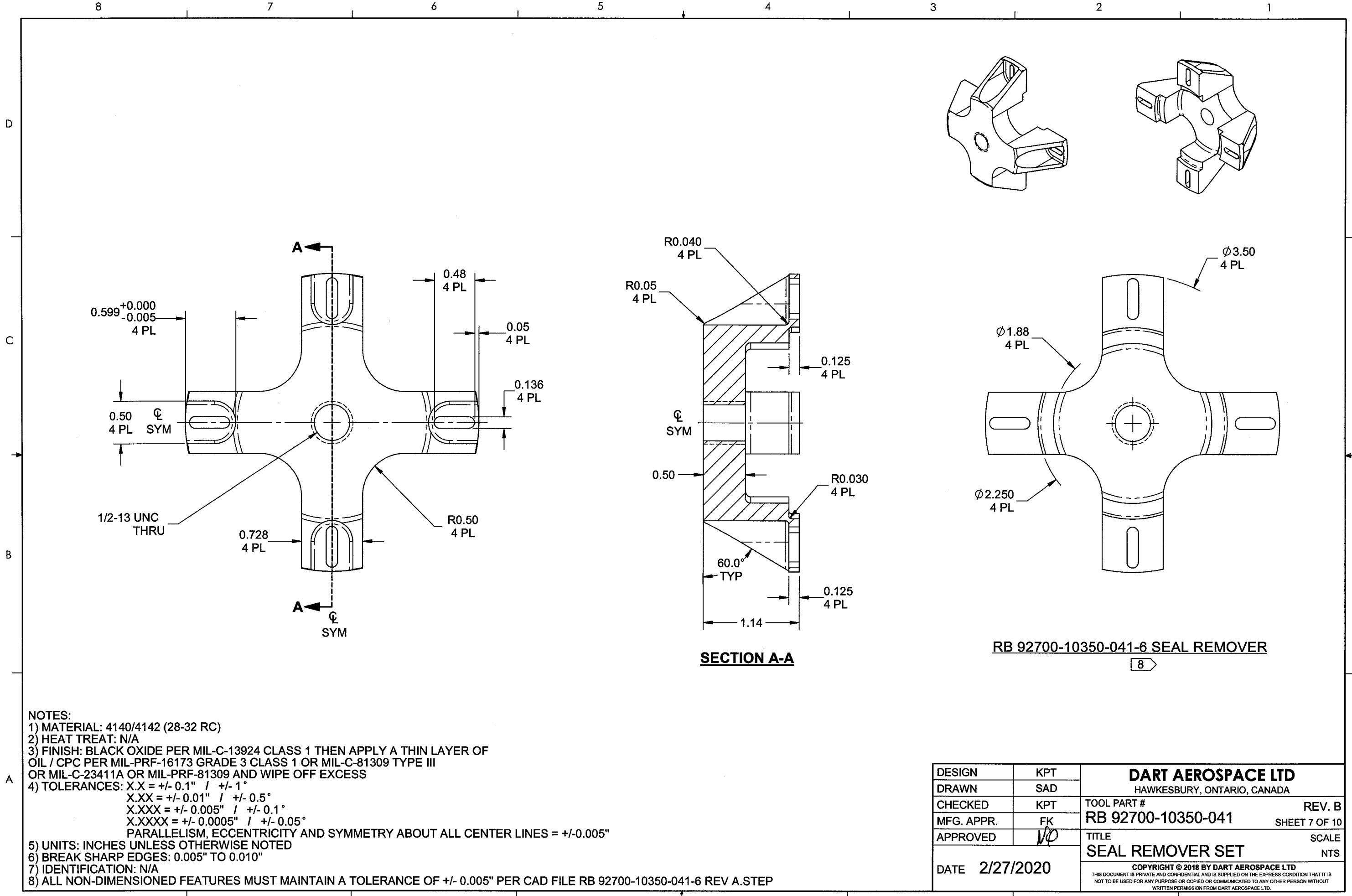
5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) BREAK SHARP EDGES: N/A
 7) IDENTIFICATION: N/A
 8) ASSEMBLE AS SHOWN
 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM -6 THEN ASSEMBLE WITH ITEM 13 AND REMOVE EXCESS
 10) INSTALL ITEM 16 WITH A TORQUE OF 37-50 IN-LBS AS SHOWN
 11) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

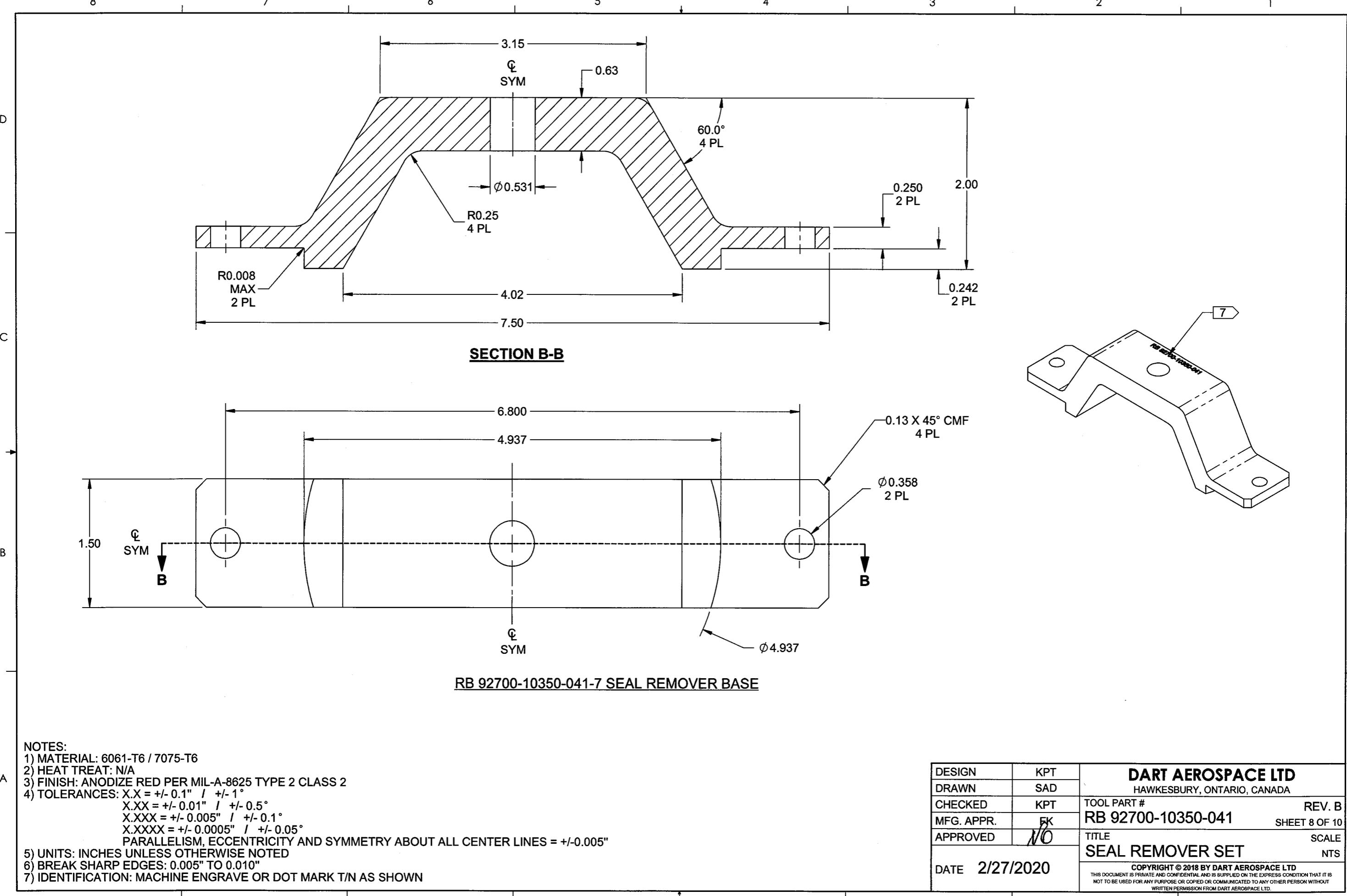
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	SAD	
CHECKED	KPT	
MFG. APPR.	FK	
APPROVED	<i>W</i>	
DATE	2/27/2020	

TOOL PART # **RB 92700-10350-041** REV. B
 SHEET 6 OF 10

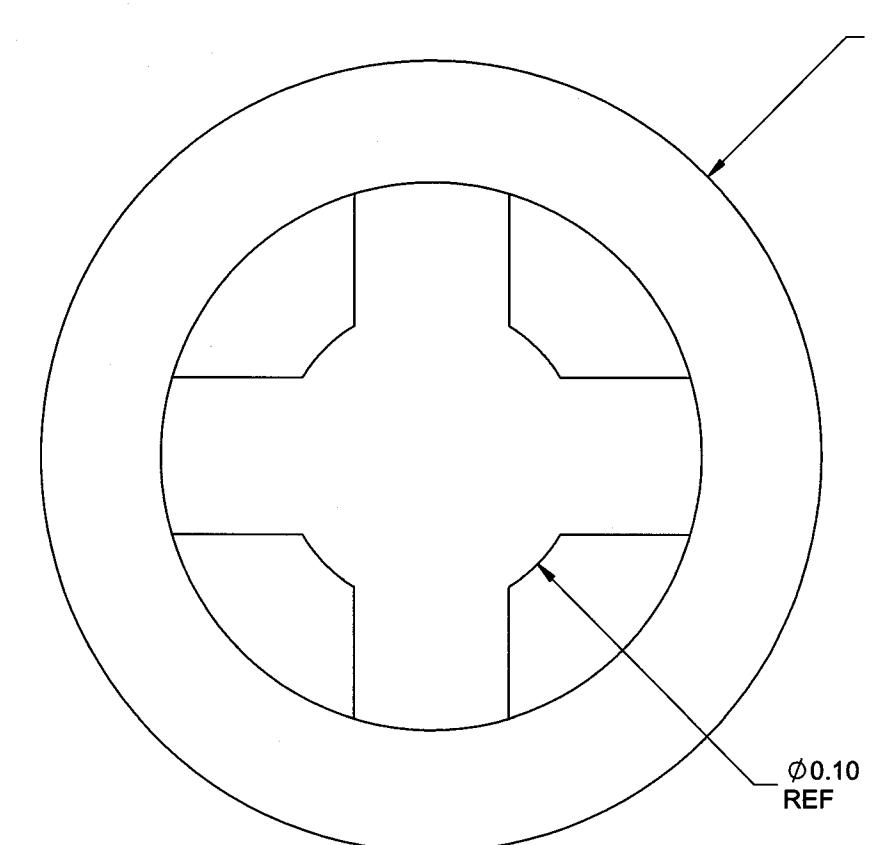
TITLE **SEAL REMOVER SET** SCALE
 NTS

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RB 92700-10350-041-8 SELF RETAINING WASHER 0.102" ID. X 0.265" OD. NYLON PLASTIC

B

NOTES:

- B 1) MATERIAL: McMaster#91755A205 OR EQUIV.
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD			
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA			
CHECKED	KPT	TOOL PART #			
MFG. APPR.	FK	RB 92700-10350-041			
APPROVED	VO	REV. B			
DATE 2/27/2020		SHEET 9 OF 10			
TITLE		SCALE			
SEAL REMOVER SET		NTS			
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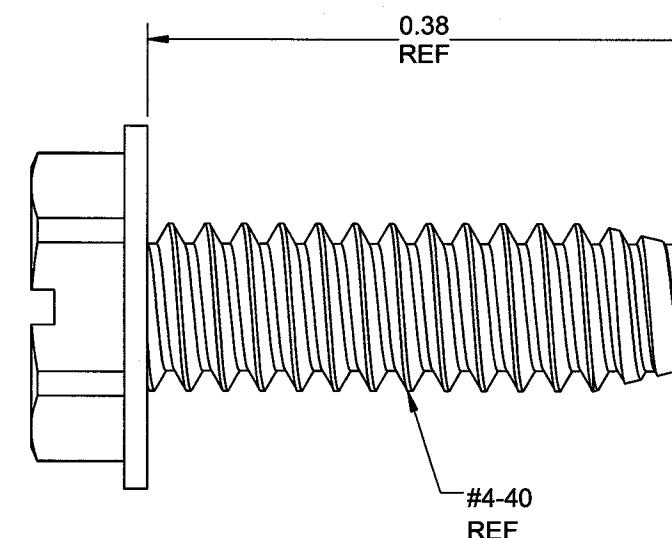
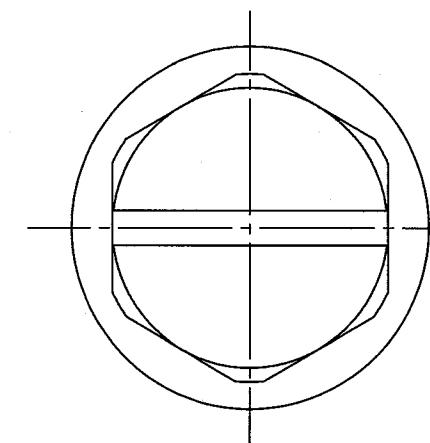
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B



RB 92700-10350-041-9 HEX HEAD ZINC-PLATED STEEL SCREW #4-40 X 3/8" LG.

△ B

NOTES:

1) MATERIAL: McMaster#90096A108 OR EQUIV.

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD			
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA			
CHECKED	KPT	TOOL PART #			
MFG. APPR.	FK	RB 92700-10350-041			
APPROVED	NO	REV. B			
DATE 2/27/2020		SHEET 10 OF 10			
TITLE		SCALE			
SEAL REMOVER SET		NTS			
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